

Fire rebuilding or recapping. Each room where rubber cement is used or mixed, or where flammable or combustible solvents are applied, shall be ventilated in accordance with the applicable provisions of NFPA 91.

502.17.1 Buffing machines. Each buffing machine shall be connected to a dust-collecting system that prevents the accumulation of the dust produced by the buffing process.

502.18 Specific rooms. Specific rooms, including bathrooms, locker rooms, smoking lounges and toilet rooms, shall be exhausted in accordance with the ventilation requirements of Chapter 4.

502.19 Indoor firing ranges. Ventilation shall be provided in an *approved* manner in areas utilized as indoor firing ranges. Ventilation shall be designed to protect employees and the public in accordance with DOL 29 CFR 1910.1025 where applicable.

502.20 Manicure and pedicure stations. Manicure and pedicure stations shall be provided with an exhaust system in accordance with Table 403.3.1.1, Note h. Manicure tables and pedicure stations not provided with factory-installed exhaust inlets shall be provided with exhaust inlets located not more than 12 inches (305 mm) horizontally and vertically from the point of chemical application.

502.20.1 Operation. The exhaust system for manicure and pedicure stations shall have controls that operate the system continuously when the space is occupied.

SECTION 503 MOTORS AND FANS

503.1 General. Motors and fans shall be sized to provide the required air movement. Motors in areas that contain flammable vapors or dusts shall be of a type *approved* for such environments. A manually operated remote control installed at an *approved* location shall be provided to shut off fans or blowers in flammable vapor or dust systems. Electrical *equipment* and *appliances* used in operations that generate explosive or flammable vapors, fumes or dusts shall be interlocked with the ventilation system so that the *equipment* and *appliances* cannot be operated unless the ventilation fans are in operation. Motors for fans used to convey flammable vapors or dusts shall be located outside the duct or shall be protected with *approved* shields and dustproofing. Motors and fans shall be provided with a means of access for servicing and maintenance.

503.2 Fans. Parts of fans in contact with explosive or flammable vapors, fumes or dusts shall be of nonferrous or nonsparking materials, or their casing shall be lined or constructed of such material. Where the size and hardness of materials passing through a fan are capable of producing a spark, both the fan and the casing shall be of nonsparking materials. Where fans are required to be spark resistant, their bearings shall not be within the airstream, and all parts of the fan shall be grounded. Fans in systems-handling materials that are capable of clogging the blades, and fans in buffing or woodworking exhaust systems, shall be of the radial-blade or tube-axial type.

503.3 Equipment and appliance identification plate. *Equipment* and *appliances* used to exhaust explosive or flammable vapors, fumes or dusts shall bear an identification plate stating the ventilation rate for which the system was designed.

503.4 Corrosion-resistant fans. Fans located in systems conveying corrosives shall be of materials that are resistant to the corrosive or shall be coated with corrosion-resistant materials.

SECTION 504 CLOTHES DRYER EXHAUST

504.1 Installation. Clothes dryers shall be exhausted in accordance with the manufacturer's instructions. Dryer exhaust systems shall convey the moisture and any products of *combustion* to the outside of the building.

Exception: This section shall not apply to *listed* and *labeled* condensing (ductless) clothes dryers.

504.2 Exhaust penetrations. Where a clothes dryer exhaust duct penetrates a wall or ceiling membrane, the annular space shall be sealed with noncombustible material, *approved* fire caulking or a noncombustible dryer exhaust duct wall receptacle. Ducts that exhaust clothes dryers shall not penetrate or be located within any fireblocking, draft-stopping or any wall, floor/ceiling or other assembly required by the *International Building Code* to be fire-resistance rated, unless such duct is constructed of galvanized steel or aluminum of the thickness specified in Section 603.4 and the fire-resistance rating is maintained in accordance with the *International Building Code*. Fire dampers, combination fire/smoke dampers and any similar devices that will obstruct the exhaust flow shall be prohibited in clothes dryer exhaust ducts.

504.3 Cleanout. Each vertical riser shall be provided with a means for cleanout.

504.4 Exhaust installation. Dryer exhaust ducts for clothes dryers shall terminate on the outside of the building and shall be equipped with a backdraft damper. Screens shall not be installed at the duct termination. Ducts shall not be connected or installed with sheet metal screws or other fasteners that will obstruct the exhaust flow. Clothes dryer exhaust ducts shall not be connected to a vent connector, vent or *chimney*. Clothes dryer exhaust ducts shall not extend into or through ducts or *plenums*. Clothes dryer exhaust ducts shall be sealed in accordance with Section 603.9.

504.4.1 Termination location. Exhaust duct terminations shall be in accordance with the dryer manufacturer's installation instructions. Where the manufacturer's instructions do not specify a termination location, the exhaust duct shall terminate **not less than 3 feet (914 mm)** in any direction from openings into buildings, including openings in ventilated soffits.

504.4.2 Exhaust termination outlet and passageway size. The passageway of dryer exhaust duct terminals

shall be undiminished in size and shall provide an open area of not less than 12.5 square inches (8065 mm²).

504.5 Dryer exhaust duct power ventilators. Domestic dryer exhaust duct power ventilators shall be *listed* and *labeled* to UL 705 for use in dryer exhaust duct systems. The dryer exhaust duct power ventilator shall be installed in accordance with the manufacturer's instructions.

504.6 Booster fans prohibited. Domestic booster fans shall not be installed in dryer exhaust systems.

504.7 Makeup air. Installations exhausting more than 200 cfm (0.09 m³/s) shall be provided with *makeup air*. Where a closet is designed for the installation of a clothes dryer, an opening having an area of not less than 100 square inches (0.0645 m²) shall be provided in the closet enclosure or *makeup air* shall be provided by other *approved* means.

504.8 Protection required. Protective shield plates shall be placed where nails or screws from finish or other work are likely to penetrate the clothes dryer exhaust duct. Shield plates shall be placed on the finished face of all framing members where there is less than 1¹/₄ inches (32 mm) between the duct and the finished face of the framing member. Protective shield plates shall be constructed of steel, have a thickness of 0.062 inch (1.6 mm) and extend not less than 2 inches (51 mm) above sole plates and below top plates.

504.9 Domestic clothes dryer ducts. Exhaust ducts for domestic clothes dryers shall conform to the requirements of Sections 504.9.1 through 504.9.6.

504.9.1 Material and size. Exhaust ducts shall have a smooth interior finish and shall be constructed of metal not less than 0.016 inch (0.4 mm) in thickness. The exhaust duct size shall be 4 inches (102 mm) nominal in diameter.

504.9.2 Duct installation. Exhaust ducts shall be supported at 4-foot (1219 mm) intervals and secured in place. The insert end of the duct shall extend into the adjoining duct or fitting in the direction of airflow. Ducts shall not be joined with screws or similar fasteners that protrude more than 1/8 inch (3.2 mm) into the inside of the duct.

Where dryer exhaust ducts are enclosed in wall or ceiling cavities, such cavities shall allow the installation of the duct without deformation.

504.9.3 Transition ducts. Transition ducts used to connect the dryer to the exhaust duct system shall be a single length that is *listed* and *labeled* in accordance with UL 2158A. Transition ducts shall be not greater than 8 feet (2438 mm) in length and shall not be concealed within construction.

504.9.4 Duct length. The maximum allowable exhaust duct length shall be determined by one of the methods specified in Sections 504.9.4.1 through 504.9.4.3.

504.9.4.1 Specified length. The maximum length of the exhaust duct shall be 35 feet (10 668 mm) from the connection to the transition duct from the dryer to the outlet terminal. Where fittings are used, the maximum

length of the exhaust duct shall be reduced in accordance with Table 504.9.4.1.

TABLE 504.9.4.1
DRYER EXHAUST DUCT FITTING EQUIVALENT LENGTH

DRYER EXHAUST DUCT FITTING TYPE	EQUIVALENT LENGTH
4" radius mitered 45-degree elbow	2 feet 6 inches
4" radius mitered 90-degree elbow	5 feet
6" radius smooth 45-degree elbow	1 foot
6" radius smooth 90-degree elbow	1 foot 9 inches
8" radius smooth 45-degree elbow	1 foot
8" radius smooth 90-degree elbow	1 foot 7 inches
10" radius smooth 45-degree elbow	9 inches
10" radius smooth 90-degree elbow	1 foot 6 inches

For SI: 1 inch = 25.4 mm, 1 foot = 304.8 mm, 1 degree = 0.0175 rad.

504.9.4.2 Manufacturer's instructions. The maximum length of the exhaust duct shall be determined by the dryer manufacturer's installation instructions. The code official shall be provided with a copy of the installation instructions for the make and model of the dryer. Where the exhaust duct is to be concealed, the installation instructions shall be provided to the code official prior to the concealment inspection. In the absence of fitting equivalent length calculations from the clothes dryer manufacturer, Table 504.9.4.1 shall be used.

504.9.4.3 Dryer exhaust duct power ventilator length. The maximum length of the exhaust duct shall be determined by the dryer exhaust duct power ventilator manufacturer's installation instructions.

504.9.5 Length identification. Where the exhaust duct equivalent length exceeds 35 feet (10 668 mm), the equivalent length of the exhaust duct shall be identified on a permanent label or tag. The label or tag shall be located within 6 feet (1829 mm) of the exhaust duct connection.

504.9.6 Exhaust duct required. Where space for a clothes dryer is provided, an exhaust duct system shall be installed. Where the clothes dryer is not installed at the time of occupancy, the exhaust duct shall be capped at the location of the future dryer.

Exception: Where a *listed* condensing clothes dryer is installed prior to occupancy of structure.

504.10 Commercial clothes dryers. The installation of dryer exhaust ducts serving commercial clothes dryers shall comply with the *appliance* manufacturer's installation instructions. Exhaust fan motors installed in exhaust systems shall be located outside of the airstream. In multiple installations, the fan shall operate continuously or be interlocked to operate when any individual unit is operating. Ducts shall have a minimum *clearance* of 6 inches (152 mm) to combustible materials. Clothes dryer transition ducts used to connect the *appliance* to the exhaust duct system shall be limited to single lengths not to exceed 8 feet (2438 mm) in length and shall be *listed* and *labeled* for the application. Transition ducts shall not be concealed within construction.